



Government of India  
Ministry of Environment, Forest and Climate Change  
(Impact Assessment Division)

To,

The Director  
SHYAM METALICS AND ENERGY LIMITED  
VISWAKARMA  
83, TOPSIA Road  
Kolkata-700 046,,Sambalpur,Orissa-758212

**Subject:** Grant of Environmental Clearance (EC) to the proposed Project Activity under the provision of EIA Notification 2006-regarding

Sir/Madam,

This is in reference to your application for Environmental Clearance (EC) in respect of project submitted to the Ministry vide proposal number IA/OR/IND/269835/2020 dated 11 May 2022. The particulars of the environmental clearance granted to the project are as below.

- |  |  |
|--|--|
| 1. EC Identification No.                   | EC22A008OR121224   |
| 2. File No.                                | F.NO.J-11011/495/2006-IA.II(I)   |
| 3. Project Type                            | Expansion  |
| 4. Category                                | A  |
| 5. Project/Activity including Schedule No. | 3(a) Metallurgical industries (ferrous & non ferrous)  |
| 6. Name of Project                         | Expansion of existing Integrated steel plant to final capacity of Sponge Iron-20,54,000 TPA, Billets (Mild & Alloy Steel) - 23,73,566 TPA, Rolled Products -15,60,000 TPA, Captive Power- 328 MW, Pellet |
| 7. Name of Company/Organization            | SHYAM METALICS AND ENERGY LIMITED  |
| 8. Location of Project                     | Orissa   |
| 9. TOR Date                                | 14 Jan 2021  |

The project details along with terms and conditions are appended herewith from page no 2 onwards.

Date: 16/08/2022

(e-signed)  
Dr. R. B. Lal  
Scientist E  
IA - (Industrial Projects - 1 sector)

*Note: A valid environmental clearance shall be one that has EC identification number & E-Sign generated from PARIVESH. Please quote identification number in all future correspondence.*

*This is a computer generated cover page.*



**By Speed Post/Online**

**F. No. IA- J-11011/495/2006 -IA.II (I)**  
**Government of India**  
**Ministry of Environment, Forest and Climate Change**  
**(I.A. Division – Industry I sector)**

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Indira Paryavaran Bhawan  
Vayu Wing, 3<sup>rd</sup> Floor,  
Jor Bagh Road, Aliganj,  
New Delhi – 110003

**Dated: 16<sup>th</sup> August, 2022**

To,

**M/s Shyam Metalics and Energy Limited**  
Rengali, Sambalpur, Orissa-758212  
Email: [shyammetalics05@gmail.com](mailto:shyammetalics05@gmail.com)

**Project: Expansion of existing Integrated steel plant to final capacity of Sponge Iron - 2,054,000 TPA, Billets (Mild & Alloy Steel)- 23,73,566 TPA, Rolled Products - 15,60,000 TPA, Captive Power-308 MW, Pellets - 30,00,000 TPA, Producer Gas Plant-96,450 Nm<sup>3</sup>/Hr, Sinter Plant- 5,90,625 TPA, Blast Furnace- 3,93,750 TPA by M/s. Shyam Metalics and Energy Limited located at Village - Pandloi, Block-Lapanga, District- Sambalpur, Odisha –Grant of Environmental Clearance regarding.**

Sir,

This refers to your proposal no. **IA/OR/IND/269835/2020** dated **11/05/2022** received through PARIVESH Portal for grant of **Environmental Clearance (EC)** for the project mentioned above.

2. As per the provisions of the Environment Impact Assessment (EIA) Notification, 2006, the above-mentioned project/activity is covered under category 'A' of item **3(a) Metallurgical Industries (ferrous & non-ferrous), 2(b) Mineral Beneficiation and 1(d) Thermal Power Plant of the EIA Notification, 2006 and appraised at Central Level.**

3. The above-mentioned proposal has been considered in **8<sup>th</sup> meeting of Expert Appraisal Committee (Industry-1 Sector) held on 23-24<sup>th</sup> May, 2022.** The minutes of the meeting and all the project documents are available on PARIVESH portal which can be accessed at <https://parivesh.nic.in>.

4. The details of the proposal are as per the EIA/EMP report submitted by the proponent. The salient features of the proposal as presented during the above-mentioned meetings of EAC (Industry 1 Sector) are as under: -

S. No.	Particulars	Details		
a.	Terms of Reference for undertaking EIA study	14.01.2021 and amendment 26.05.2022		
b.	Period of baseline data collection	1st December 2020 to 28th February, 2021 & Additional one month AAQ for January,2022		
c.	Date of Public Consultation	31.08.2021		
d.	Action plan to address the PH issues	An amount of Rs. 12.13 crores have been earmarked to address the issues raised during public hearing. Detail of activities proposed attached as <b>Annexure 1.</b>		
e.	Location of the project	Village - Pandloi, Block-Lapanga, District- Sambalpur, Odisha		
f.	Latitude and Longitude of the project site	<b>Point</b>	<b>Latitude</b>	<b>Longitude</b>
		A	21°41'4.78"N	84°2'28.93"E



S. No.	Particulars	Details																				
		B	21°40'24.71"N	84°2'49.39"E																		
		C	21°39'36.36"N	84°2'42.91"E																		
		D	21°40'1.30"N	84°2'38.09"E																		
		E	21°40'2.10"N	84°2'26.20"E																		
		F	21°39'45.21"N	84°2'14.29"E																		
		G	21°40'0.70"N	84°1'43.51"E																		
		H	21°40'39.58"N	84° 2'9.19"E																		
g.	Total land	347.058 ha [Forest land: 46.754 ha.; Govt. land: 64.38 ha; Private Land: 235.924 ha]																				
h.	Land acquisition details as per MoEF&CC O.M. dated 7/10/2014	Existing plant is running on land area of 166.269 ha already in possession. Additional Land Area of 180.789 ha for expansion is in the process of acquisition by M/s Shyam Metalics & Energy Limited, Sambalpur.																				
i.	Existence of habitation & involvement of R&R, if any	There is no existence of habitants identified within the land under acquisition. Hence no R&R issues																				
j.	Elevation of the project site	195-205 m above mean sea level																				
k.	Involvement of Forest land if any.	Area of the forest land involved: 8.361ha. For land under acquisition Stage 1 forest Clearance has already been approved vide letter No. 82/19769/F&E dated 9/01/2020 and Stage 2 Forest Clearance is in Process.																				
l.	Water body exists within the project site as well as study area	<p><b>Project Site:</b> 5 nos. of manmade pits exist in the proposed site for expansion.</p> <p><b>Study area</b></p> <table border="1"> <thead> <tr> <th>Water body</th> <th>Distance</th> <th>Direction</th> </tr> </thead> <tbody> <tr> <td>Hirakud Reservoir</td> <td>0.67 Km</td> <td>NW</td> </tr> <tr> <td>Matwali Nala</td> <td>0.15 km</td> <td>NE</td> </tr> <tr> <td>Sankri Nadi</td> <td>2.8 km</td> <td>S</td> </tr> <tr> <td>Makarkusha Nala</td> <td>4.1 km</td> <td>E</td> </tr> <tr> <td>Bhedan Nadi</td> <td>9.02 km</td> <td>NNW</td> </tr> </tbody> </table>			Water body	Distance	Direction	Hirakud Reservoir	0.67 Km	NW	Matwali Nala	0.15 km	NE	Sankri Nadi	2.8 km	S	Makarkusha Nala	4.1 km	E	Bhedan Nadi	9.02 km	NNW
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m.	Existence of ESZ / ESA / national park / wildlife Sanctuary / biosphere Reserve / tiger reserve / elephant reserve etc. if any within the study area	<p>Nil</p> <p><b>List of Reserved and protected forests:</b>            Ghichamura RF: 4.5km (NE)            Jharghati Garpati RF: 4.6 Km (SE),            Maulabhanja RF: 2.1 Km (W),            Baighara RF: 2.6 Km (SW)            Kilasama RF: 4.7 Km (S)</p>																				
n.	Project cost	Proposed – Rs 1205.00 Crores INR																				
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Proposed	182.0	18.0																				
p.	Employment opportunity	170 person																				
q.	Water and Power requirement	(Existing + proposed )Water –22,729 KLD, Power – 228.1 MW																				



**Unit configuration and capacity:**

Sl. No.	Plant Equipment/Facility	Existing Facilities as per EC dated 21.5.2019 & subsequent amendment dated 14.10 2019								Proposed Units		Final (Existing +Proposed)	
		Total (A + B)		Implemented (A)		Un- implemented (B)		As per CTO					
		Config.	Capacity	Config.	Capacity	Config.	Capacity	Config.	Capacity	Config.	Capacity	Config.	Capacity
1.	Sponge Iron	(2x350TPD+2x100 TPD+4x500 TPD)	8,00,000 TPA	(2x350TPD+2x100 TPD+4x500 TPD)	8,00,000 TPA	-	Nil	(2x350TPD+2x100 TPD+4x500 TPD)	8,00,000 TPA	(4x600 TPD & 2x700 TPD)	12,54,000 TPA	2x350 TPD+2x100 TPD+4x500 TPD+4x600 TPD+2x700 TPD)	20,54,000 TPA
2.	Billet Caster	-	2,00,000 TPA	-	2,00,000 TPA	-	Nil	2,00,000 TPA	2,00,000 TPA	-	-	-	2,00,000 TPA
3.	Rolling mill	1,00,000 TMT Rod mill, 1x70,000 TMT Bar Mill, 1x60,000 Structural Mill, 2x2,00,000 Wire Rod Mill, 1x30,000 Pipe Mill	6,60,000 TPA	1x60,000 TMT Rod mill, 1x60,000 TMT Bar Mill, 1x60,000 Structural Mill, 1x2,00,000 Wire Rod Mill, 1x30,000 Pipe Mill	4,10,000 TPA	1x2,00,000 TPA	2,50,000 TPA	1x60,000 TMT Rod mill, 1x60,000 Bar Mill, 1x60,000 Structural Mill, 1x2,00,000 Wire Rod Mill, 1x30,000 Pipe Mill	4,10,000 TPA	Other long product TPA	9,00,000 TPA	1x1,00,000 TMT ROD, 1x70,000 TMT Bar Mill, 1x60,000 Structural Mill, 2x2,00,000 Wire Rod Mill, 1x30,000 Pipe Mill, Other long product 9,00,000 TPA	15,60,000 TPA
4.	Sinter Plant	-	-	-	-	-	-	-	-	65 m <sup>2</sup>	5,90,000 TPA	-	5,90,000 TPA
5.	MBF	-	-	-	-	-	-	-	-	450 m <sup>3</sup>	3,93,750 TP	-	3,93,750 TPA (1x450)



Sl. No.	Plant Equipm ent/Faci lity	Existing Facilities as per EC dated 21.5.2019 & and subsequent amendment dated 14.10 2019								Proposed Units		Final (Existing +Proposed)	
		Total (A + B)		Implemented (A)		Un- implemented (B)		As per CTO		Config.	Cap acity	Config.	Capacity
		Config.	Cap acity	Config.	Capa city	Config.	Capa city	Config.	Capa city				
										A (1x 450 m <sup>3</sup> )		m <sup>3</sup> )	
6.	Ferro alloys	(2x6MVA +2x9 MVA+3x 11 MVA- Matching capacity for 1,17,000 TPA	2,50 ,000 TP A	1,33 ,000 TP A	1,17 ,000 TP A	(3x11 MVA+2 x9 MVA+2 x6 MVA	1,33 ,000 TP A	-	-	(2x6 MVA +2x9 MVA +3x11 MVA - Match ing capaci ty for 1,17,0 00 TPA	2,50,000 TPA		
7.	SMS	(EAF 1x80T(18 H) hot metal route; IF.15x18T +4x12T+. 4x8T, IF with matching LF)	14,4 4,28 6 TP A	4x8 T/Heat, 8x18 T/Heat, 4x12 T/Heat	6,23 ,080 TP A	821 206 TP A	4x8 T/Heat, 8x18 T/Heat, 4x12 T/Heat	6,23 ,080 TP A	(16x2 0T, & 4x8T)	9,29 ,280 TP A	(1x80 T, 15x18 T, 4x12T &8x8 T) &16x 20T)	23,73,286 TPA	
8.	Pelletiza tion & beneficia tion unit	2x6,00,00 0 TPA	12,0 0,00 0 TP A	(2x6,00, 000 TPA)	12,0 0,00 0 TP A	- Nil	(2x6,00, 000 TPA)	12,0 0,00 0 TP A	2x0.6 MTP A to be moder nized to 2x0.9 MTP A+1x 1.20 MTP A New)	18,0 0,00 0 TP A	(2x0.9 MTP A+1x 1.20 MTP A	30,00,000 TPA	
9.	Coal Washery	1x10,00,0 00 TPA	10,0 0,00 0 TP A	1x3,00, 000 TPA	3,00 ,000 TP A	-	700 000 TP A	300 000 TP A	-	-	1X10, 00,00 0 TPA	10,00,000 TPA	



Sl. No.	Plant Equipment/Facility	Existing Facilities as per EC dated 21.5.2019 & and subsequent amendment dated 14.10 2019								Proposed Units		Final (Existing +Proposed)	
		Total (A + B)		Implemented (A)		Un-implemented (B)		As per CTO					
		Config.	Capacity	Config.	Capacity	Config.	Capacity	Config.	Capacity	Config.	Capacity	Config.	Capacity
10	Power Plant	58 MW(WHRB) +100 mw (AFBC)	158 MW	58 MW(WHRB) +100 mw (AFBC)	158 MW	-	Nil	158 MW	88 MW WHR B + 80 MW AFBC + 2.0 MW TRT	170 MW	WHR B-146 MW AFBC -180 MW TRT - 2 MW	328 MW	
11	Bloom Caster	-	3,53,000 TPA	-	3,53,000 TPA	-	-	3,53,000 TPA	-	-	-	3,53,000 TPA	
12	Lime Plant	-	60,000 TPA	-	-	-	60,000 TPA	-	-	-	-	60,000 TPA	
13	Producer Gas Plant	48,450 Nm <sup>3</sup> /hr	48,450 Nm <sup>3</sup> /hr	48,450 Nm <sup>3</sup> /hr	48,450 Nm <sup>3</sup> /hr	-	-	48,450 Nm <sup>3</sup> /hr	48,000 Nm <sup>3</sup> /hr	48,000 Nm <sup>3</sup> /hr	96,450 Nm <sup>3</sup> /hr	96,450 Nm <sup>3</sup> /hr	

5. The EAC, in its 8<sup>th</sup> meeting of Expert Appraisal Committee (Industry-1 Sector) held on 23-24<sup>th</sup> June, 2022, based on information & clarifications provided by the project proponent and after detailed deliberations **recommended** the proposal for grant of Environment Clearance subject to stipulation of specific and general conditions as detailed in the point below.

6. The MoEF&CC has examined the proposal in accordance with the Environment Impact Assessment (EIA) Notification, 2006 & further amendments thereto and after accepting the recommendations of the **Expert Appraisal Committee (Industry-1 Sector) hereby decided to grant Environment Clearance for instant proposal of M/s. Shyam Metallics and Energy Limited** under the provisions of EIA Notification, 2006 subject to the following specific conditions and general conditions:

**A. Specific conditions:**

- i. The project proponent shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.
- ii. The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF&CC in this regard.





- iii. The activities and the action plan proposed by the project proponent to address the issues raised during public hearing and socio-economic issues in the study area shall be completed as per the schedule presented before the Committee and as described in the EIA report in letter and spirit.
- iv. Manmade pits exist in the proposed site for expansion along-with Hirakud Reservoir and rivers and nallahs exists within the study area from the project site. The water bodies shall not be disturbed. Landscaping shall be done on both embankments, with green belt covering 10 m land on both sides of the nallah. This shall be in addition to the 33% green belt development.
- v. Tailings from Iron Ore washing plant shall be dewatered in filter press and no slime /tailing pond shall be permitted.
- vi. Solid waste utilization
  - PP shall install a slag crusher to convert steel slag into aggregate for use in construction industry, fine sand for use as flux in steel plant, sand in brick making and as lime in cement making.
  - PP shall recycle/reuse 100 % solid waste generated in the plant.
  - Used refractories shall be recycled as far as possible.
- vii. Sinter Plant shall be equipped with Sinter cooler waste recovery system and suitable technology for control of dioxins and furans emissions from the plant.
- viii. Tar shall be recovered from producer gas and shall be sold to registered processors and phenolic water shall be incinerated in After Burn Chamber (ABC) of DRI kilns.
- ix. Blast Furnaces shall be equipped with Top Recovery Turbine (capacity more than 450m<sup>3</sup>), dry gas cleaning plant, stove waste heat recovery, cast house and stock house ventilation system and slag granulation facility.
  - x. Secondary fume extraction system shall be installed on converters of Steel Melting Shop.
  - xi. Basic Oxygen Furnace (BOF) gas shall be cleaned dry.
  - xii. Electric Arc Furnace shall be closed type with 4<sup>th</sup> hole extraction system.
- xiii. 85-90 % of billets shall be rolled directly in hot stage. RHF shall operate using only Light Diesel Oil or Mixed BF/CO gas/Producer gas.
- xiv. Dust emission from Steel Plant stacks shall be up to 30 mg/Nm<sup>3</sup>.
- xv. 22,729 KLD of water requirement for the total project shall be met from Hirakud Reservoir after necessary permission. No GW abstraction is permitted.
- xvi. Three tier Green Belt shall be developed in a time frame of one year with native species all along the periphery of the project site of adequate width and tree density shall not be less than 2500 per ha. In addition, PP shall provide 50-meter-wide green belt towards Reserve Forest located at 0.50 km from project site. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. Compliance status in this regard, shall be submitted to concerned Regional Office of the MoEF&CC.
- xvii. Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.
- xviii. Performance test shall be conducted on all pollution control systems every year and report shall be submitted to Regional Office of the MoEF&CC.
- xix. Rain water harvesting shall be implemented to recharge/harvest water as per the action plan submitted in the EIA/EMP report.



- xx. The proposed project shall be designed as "Zero Liquid Discharge" Plant. No waste water will be discharged outside the plant boundary.
- xxi. Hirakud water reservoir is at 0.67 km from the Unit. Mitigation measures as committed w.r.t. safeguarding the water bodies shall be implemented.
- xxii. As committed earlier, Rs. 2.00 Crores shall be earmarked for setting up of Industrial Training Institute (ITI) in consultation with the State Government and progress shall be reported to the Ministry's Integrated Regional Office.
- xxiii. PP shall ensure the education benefits demanded in PH reach to the beneficiaries directly (in terms of no. of youth sponsored for post-school education, from the local villages) and donations to the ITI should not be counted against this.
- xxiv. Air cooled condensers shall be used in the power plant.
- xxv. A proper action plan must be implemented to dispose of the electronic waste generated
- xxvi. During operational phase-at coke oven areas the PP shall monitor the benzene, toluene, xylene (BTX) and Polycyclic Aromatic Hydrocarbons (PAHs) in the occupational environments and the concentrations found to be compared with permissible limits for these chemicals as per Indian Factories Act, 1948.
- xxvii. The coal dust to be measured at coal handling areas, ball mills, furnace charging areas through personal and area monitoring and to be compared and it should be within 2 mg/m<sup>3</sup>, respirable dust fraction containing less than 5% quartz as per Indian Factories Act, 1948.
- xxviii. The recommendations of the approved Site-Specific Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.

## **B. General conditions:**

### **I. Statutory compliance:**

- i. The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.

### **II. Air quality monitoring and preservation**

- i. The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as 04 Nos. Continuous Ambient Air Quality Station (CAAQS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.





- iii. Sampling facility at process stacks and at quenching towers shall be provided as per CPCB guidelines for manual monitoring of emissions.
- iv. Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.
- v. The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.
- vi. Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.
- vii. Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.
- viii. The project proponent use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.
- ix. Facilities for spillage collection shall be provided for coal and coke on wharf of coke oven batteries (Chain conveyors, land based industrial vacuum cleaning facility).
- x. Land-based APC system shall be installed to control coke pushing emissions.
- xi. Monitor CO, HC and O2 in flue gases of the coke oven battery to detect combustion efficiency and cross leakages in the combustion chamber.
- xii. Vapor absorption system shall be provided in place of vapour compression system for cooling of coke oven gas in case of recovery type coke ovens.
- xiii. Wind shelter fence and chemical spraying shall be provided on the raw material stock piles.
- xiv. Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.

### **III. Water quality monitoring and preservation**

- i. The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R 277 (E) dated 31<sup>st</sup> March 2012 (Integrated iron & Steel); G.S.R 414 (E) dated 30<sup>th</sup> May 2008 (Sponge Iron) as amended from time to time; S.O. 3305 (E) dated 7<sup>th</sup> December 2015 (Thermal Power Plants) as amended from time to time and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall monitor regularly ground water quality at least twice a year (pre- and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.
- iii. Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.
- iv. Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.
- v. Tyre washing facilities shall be provided at the entrance of the plant gates.
- vi. Water meters shall be provided at the inlet to all unit processes in the steel plants.



#### **IV. Noise monitoring and prevention**

- i. Noise pollution shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.

#### **V. Energy Conservation measures**

- i. Use torpedo ladle for hot metal transfer as far as possible. If ladles not used, provide covers for open top ladles.
- ii. Restrict Gas flaring to < 1%.
- iii. Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly;
- iv. Provide LED lights in their offices and residential areas.
- v. Ensure installation of regenerative/recuperative type burners on all reheating furnaces.

#### **VI. Waste management**

- i. Oil Collection pits shall be provided in oil cellars to collect and reuse/recycle spilled oil. Oil collection trays shall be provided under coils on saddles in cold rolled coil storage area.
- ii. Kitchen waste shall be composted or converted to biogas for further use.

#### **VII. Green Belt**

- i. Green belt shall be developed in an area equal to 33% of the plant area with native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant
- ii. The project proponent shall prepare GHG emissions inventory for the plant and shall submit the program for reduction of the same including carbon sequestration by trees in the plant premises.
- iii. Project proponent shall submit a study report on Decarbonisation program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitorable with defined time frames.

#### **VIII. Public hearing and Human health issues**

- i. Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
- ii. The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms.
- iii. Occupational health surveillance of the workers shall be done on a regular basis and records maintained.



## **IX. Environment Management**

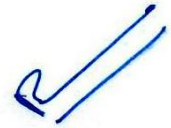
- i. The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020.
- ii. The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.
- iii. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly report to the head of the organization.

## **X. Miscellaneous**

- i. The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
- ii. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- iii. The project proponent shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
- iv. The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
- v. The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.
- vi. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
- vii. The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
- viii. The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.



- ix. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
  - x. The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.
  - xi. Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.
  - xii. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
  - xiii. The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.
  - xiv. The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.
  - xv. Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
7. This issues with the approval of the Competent Authority.



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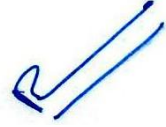
**Encl. as above at Annexure –I**

**Copy to: -**

1. The Principal Secretary, Department of Forest and Environment, Government of Odisha, Bhubaneswar, Odisha
2. The Director General of Forest, Ministry Of Environment, Forest and Climate Change, New Delhi
3. The Principal Chief Conservator of Forests & Hoff, Aranya Bhawan, Chandrasekharpur, Bhubaneswar - 751 023, Odisha
4. The Regional Officer, Ministry of Environment, Forest and Climate Change, Integrated Regional Office, A/3, Chandrasekharpur, Bhubaneswar – 751023 Odisha
5. The Member Secretary, Central Pollution Control Board, Parivesh Bhawan, Cbd-Cum-Office Complex, East Arjun Nagar, Delhi – 32



6. The Member Secretary, Central Ground Water Authority, Jamnagar House, 18/11, Man Singh Road Area, New Delhi, Delhi 110001
7. The Member Secretary, Odisha State Pollution Control Board, Paribesh Bhawan, A/118, Nilakantha Nagar, Unit - Viii, Bhubaneswar -12 Odisha.
8. Monitoring Cell, Ministry of Environment, Forest and Climate Change, Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi.
9. District Collector, Sambalpur, Odisha.
10. Guard File/Monitoring File/ Parivesh Portal /Record File.



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## Action plan as per MoEF&amp;CC O.M. dated 30/09/2020

Sl. No.	Issues raised by Public	Physical Activity & Action Plan as per O.M dated 30.09.2020	Capital Budget to be spent in 1 yr (Rs. In Lakhs)	Recurring Budget to be spent in next 2 yrs (Rs. In Lakhs)	Time Schedule for Implementation
1	<b>Employment opportunities to local People &amp; Local women</b>	1.M/s. SMEL is giving recruitment in their Sambalpur Plant to the fresh ITI Pass out students from nearby villages namely, Rengali, Lapanga, Pandloi, Bamaloi, Katarbaga, Khinda, Gurupali, Nishabhanga etc.  2. 1st preference will be given to the local people (men /women both) on the basis of their merit and skill.	50.00	50.00	This process will be completed within 3 yrs...
2	<b>Employment under company payroll</b>	SMEL will adhere protocols and will try to provide opportunities as per Qualification and competency. Since most of the labour intensive works has been out sourced for better operation & management. So the company will ensure for engagement of locals in those jobs.	-	-	This process of giving employment to local people is continuing & within a period of 3 yrs it will be done.
3	<b>Supply of safe drinking water in nearby villages.</b>	SMEL is providing safe drinking water through tanker in nearby villages namely pandloi, Nishanbhanga, Kaliapada, Gurupli, Bausen etc. Further 3 nos. of water filter/ RO sytem has already been installed by SMEL. <b>Actions Plan:</b> 2 nos. of Purified Drinking Water facilities shall be installed at strategic public locations <b>Location:</b> Jangla, Bhursipalli, Tilaimal, Gurupali, Pudapada, Dharopani, Rengali, Jharmunda, Baunsen	58.00		It will be completed within 1 year.
4	<b>Construction of Public toilet, tube well &amp; Pond in nearby villages</b>	4 Common toilets with water facilities will be provided in nearby villages namely Pandloi, Nishanbhanga & Kaliapada Village	6.00	-	Dec, 2022
5	<b>Women Empowerment in surrounding villages by Providing jobs &amp; financial</b>	Promotion of Income Generation Activities- Kitchen Garden, Leaf plate, Pickle making, NTFP etc. (100 interested women beneficiaries within 10 SHG members of nearby GPs shall be trained)	30.00	30.00	This process is continuing....





Sl. No.	Issues raised by Public	Physical Activity & Action Plan as per O.M dated 30.09.2020	Capital Budget to be spent in 1 yr (Rs. In Lakhs)	Recurring Budget to be spent in next 2 yrs (Rs. In Lakhs)	Time Schedule for Implementation
	support to SHG groups.				
6	<b>Integrated development of Education &amp; public Health facility of locality &amp; organizing local Health Camps</b>	<p><b>Education</b> i. Tie up with local ITI college from 2009 &amp; providing all financial support for development of education. Budget=Rs. 25.00 Lakh Avg. per year <b>(Letter from ITI college is attached as Annexure)</b></p> <p><b>Health</b> ii. Two Health Camps per year. Location-Pandloi, Nishanbhanga, Bamaloi, Gurupali Budget=Rs. 55.00 lakh</p> <p>3. Purchase of Ambulance for the benefit of the local villages.(Rs.20.00 Lakh)</p>	<b>80.00</b>	<b>20.00</b>	This process is continuing....
7	<b>Providing Computers, Table, Chair to village School &amp; financial assistance to private teachers.</b>	Company is supplying Computers & other accessories to 6 nos. of schools. Namely: (1)Lahamani U.G High School, Jangala (2)Akshara English School, Rengali (3)Govt. Polytechnic Sambalpur, Rengali (4) Govt. Hospital, Rengali- (5)Jambahal Primary School, Jangala (6)Golamal High School, Ludhapali	<b>100.00</b>	<b>100.00</b>	This Process will continue..
8	<b>1.Repair &amp; Construction of Approach road to plant &amp; village roads 2. Peripheral Development</b>	<p>1.Maintainance of PCC road Location- Meherpada, Ganesh nagar, Pandloi</p> <p>2.Contruction of PCC from Nishanbhanga to Jharmunda</p> <p>3.Providing mechanical sweeping machine to keep the road clean from dust.</p>	<b>280.00</b>	<b>100.00</b>	June, 2023
9	<b>Installation of Street light on approaching road from plant to villages</b>	Installation of 1,000 Solar street light at 10 m interval in villages namely Pandloi, Nishanbhanga, Jharmunda(@5,000 rupees each)	<b>50.00</b>		Dec, 2022
10	<b>Pollution control measures for reduction of the Pollution level.</b>	<p>1.Raw material is being transported through properly covered trucks from the plant site.</p> <p>2. 5 nos. of truck mounted mist cannon fogging system in and around the plant premises will be installed.</p> <p>3. Engaging automatic heavy duty road sweeper in all roads to remove the dust before the dust resuspended by truck movement.</p>	<b>239.00</b>		Dec, 2022



Sl. No.	Issues raised by Public	Physical Activity & Action Plan as per O.M dated 30.09.2020	Capital Budget to be spent in 1 yr (Rs. In Lakhs)	Recurring Budget to be spent in next 2 yrs (Rs. In Lakhs)	Time Schedule for Implementation
		<p>4. Water sprinkling is done at regular intervals on the internal &amp; external roads used for material transportation.</p> <p>5. Additionally wheel wash system will be installed at the Main entry/Exit gate for control fugitive emission.</p> <p>6.5 nos. of Water tankers of 10KLD capacity each have been engaged to sprinkle water on nearby village roads twice a day.</p>			
11	<b>Encourage Local Contractors by giving contract works in Priority basis.</b>	<p>SMEL is giving 1<sup>st</sup> preference to the local contractors having relevant skills and work experience.</p> <p>Whenever the company authority requires the help of contractors it will provide to them.</p>	-	-	This Process will continue.
12	<b>Help to needy people</b>	<p>1. Promotion of Income Generation Activities- Mushroom Cultivation, NTFP etc.</p> <p>2. SMEL is helping to needy people &amp; engaged in different developmental works in its nearby villages through its CSR activities.</p>	<b>80.00</b>	<b>27.00</b>	This Process will continue.
13	<b>Adoption of Village</b>	<p><b>Name of Village: Bausen</b></p> <p><b>Physical Activities:</b> Different developmental program will be carried out such as health, education &amp; road &amp; infrastructure development.</p> <p><b>Budget Allocated</b> (i) For Health=Rs. 40.00 Lakh (ii) For Education=Rs.38.00Lakh (iii) Road &amp; Infrastructure Development=Rs.35.00 Lakh</p>	<b>60.00</b>	<b>53.00</b>	This Process will continue...
<b>Total Budget</b>			<b>1213.00</b>		

